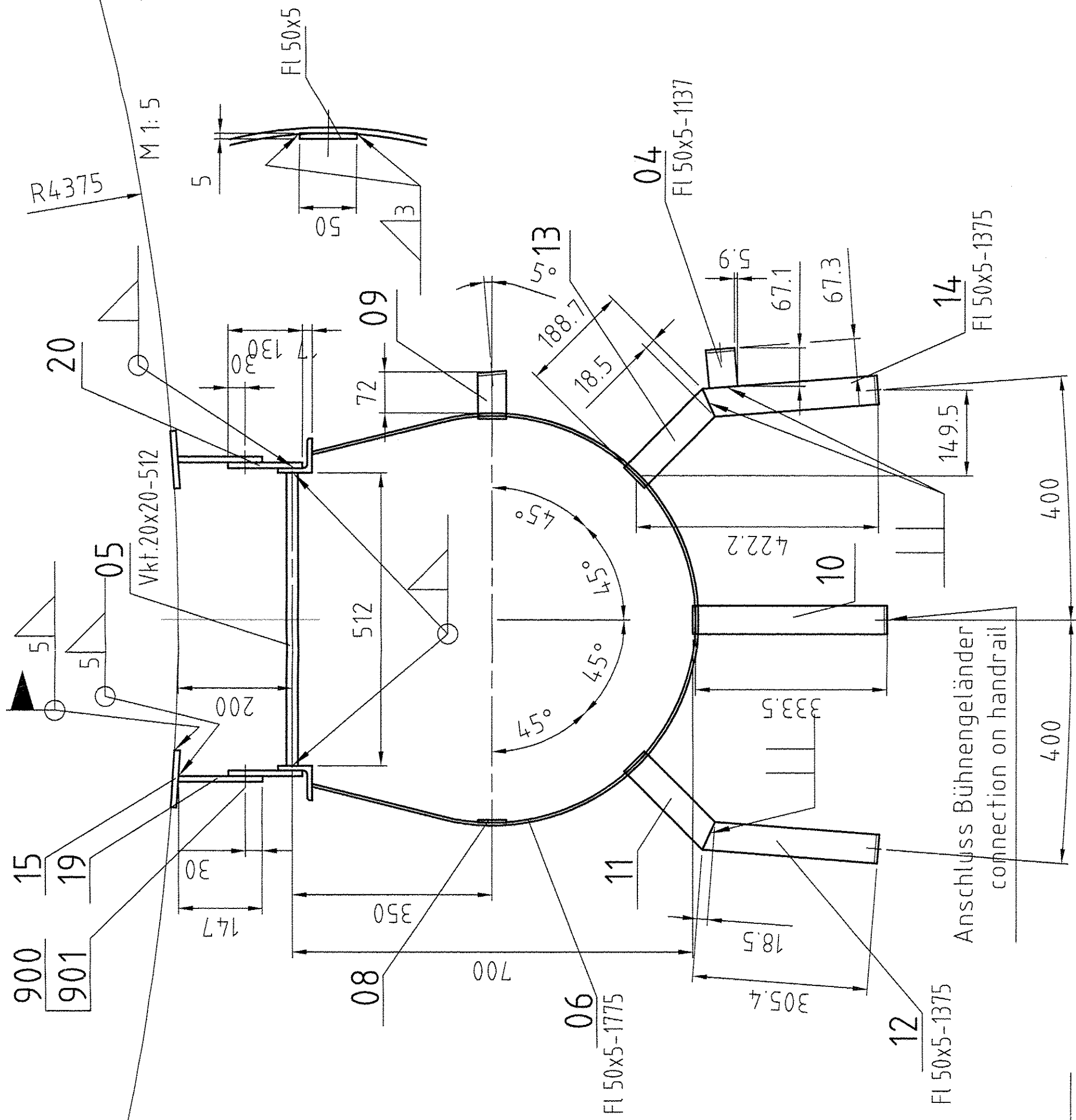
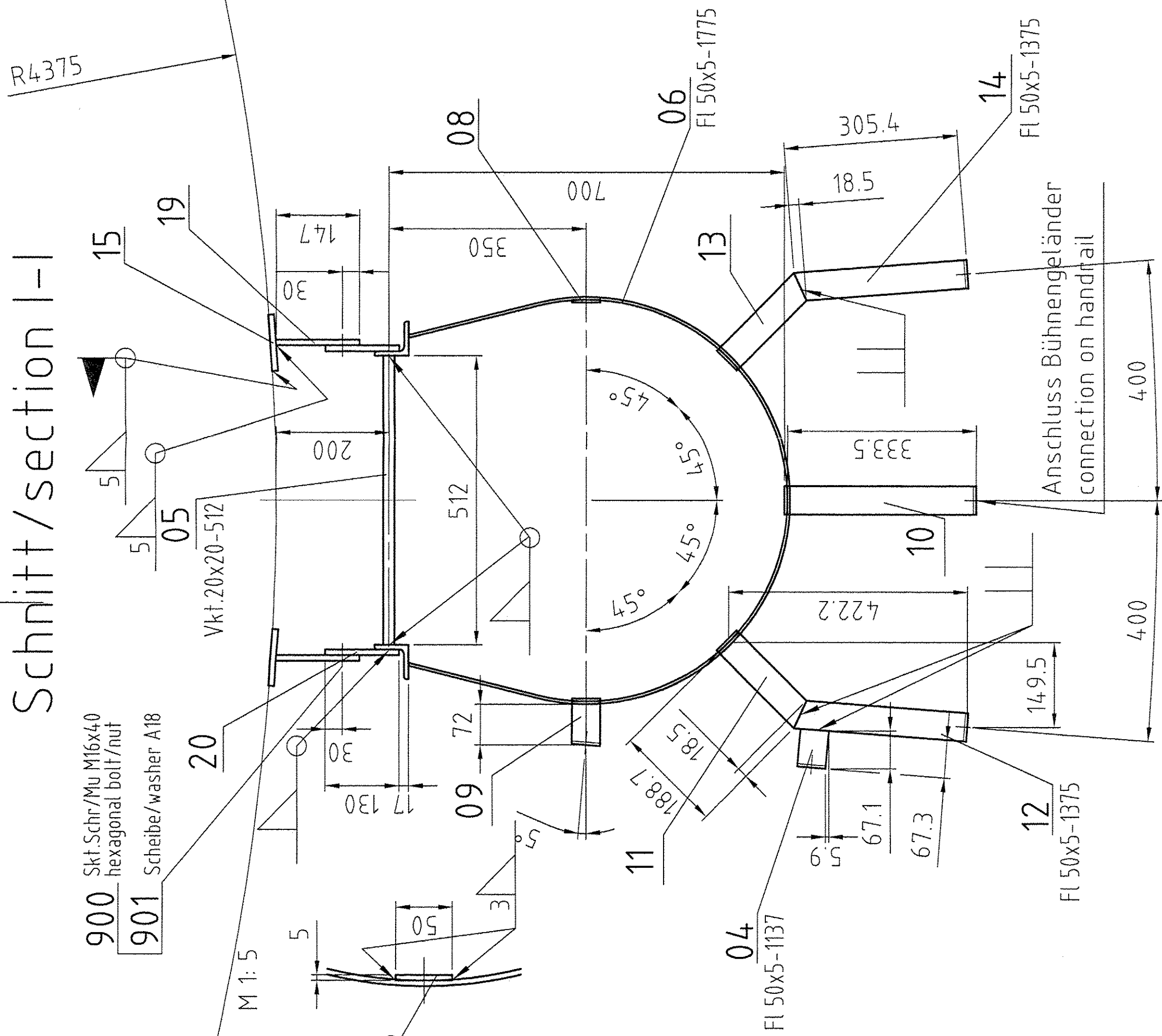


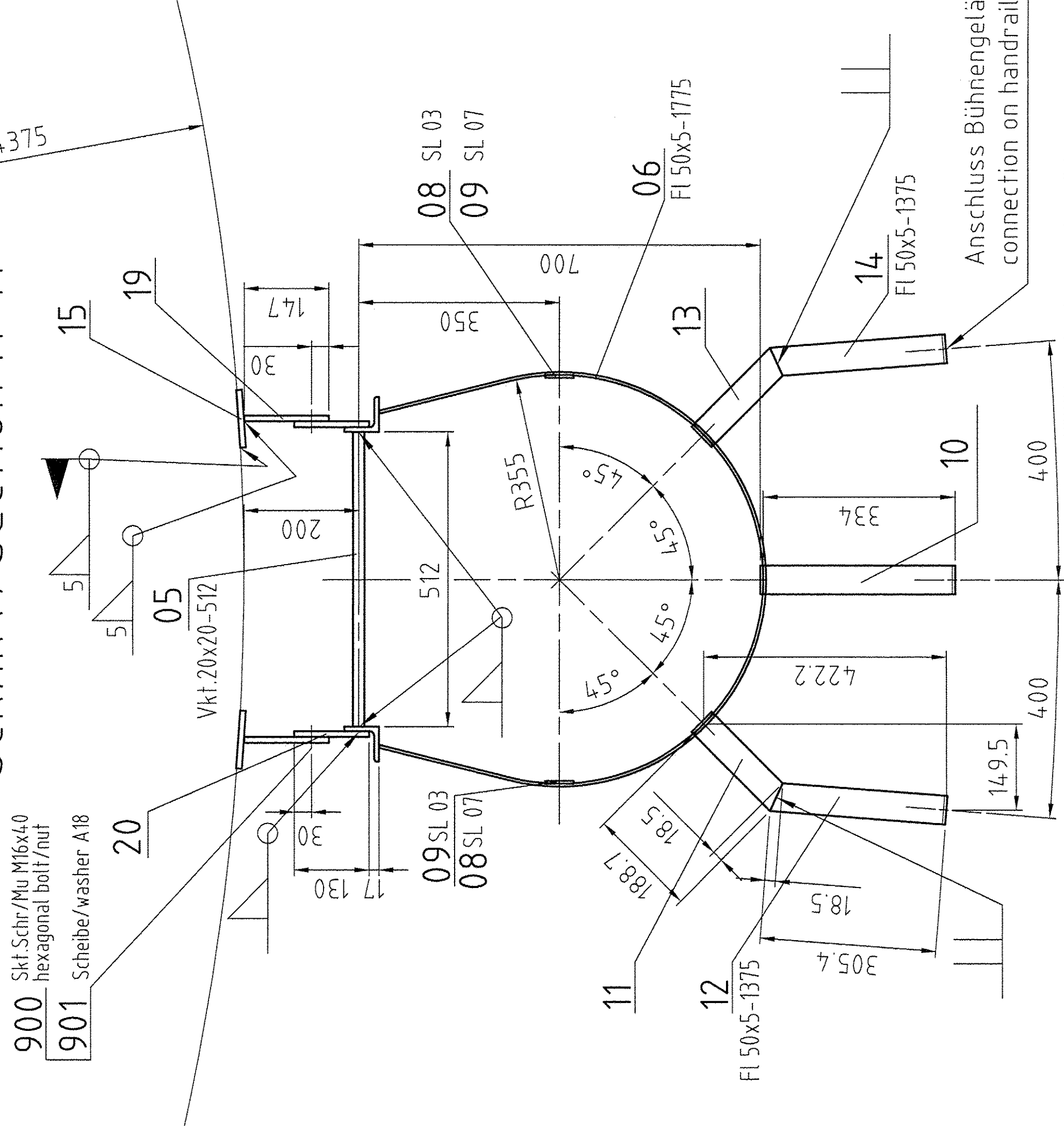
Schnitt/section G-G



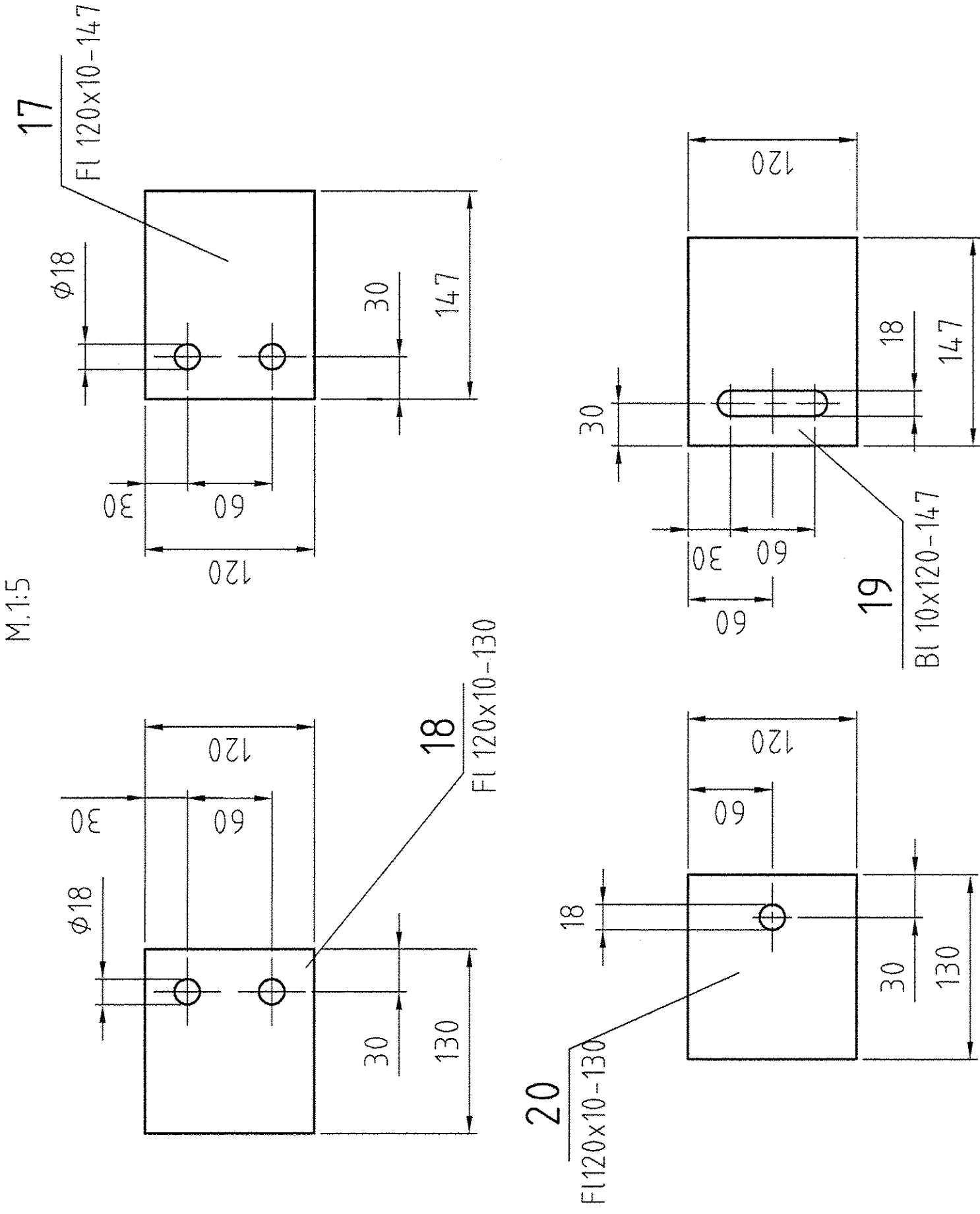
Schnitt/section I-I



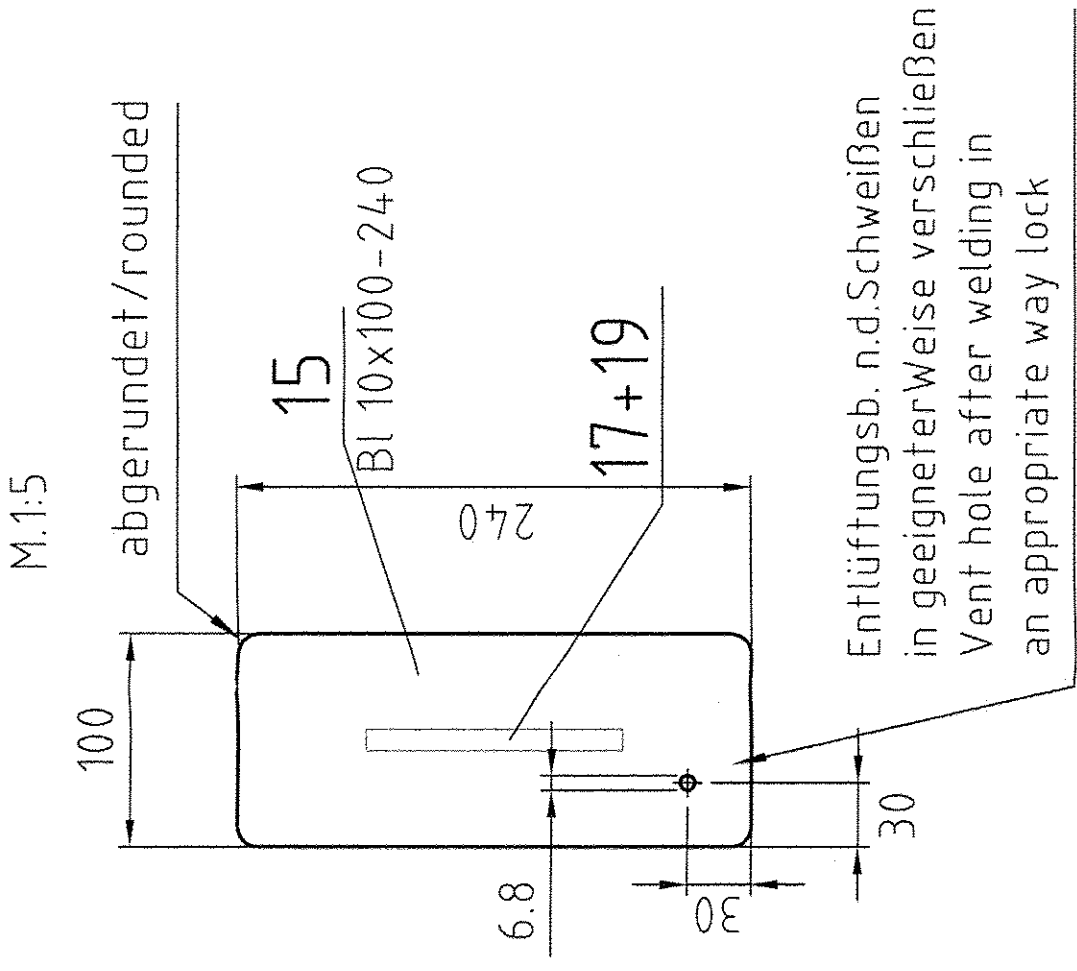
Schnitt/section H-H



Pos.17 - 20



Pos.15



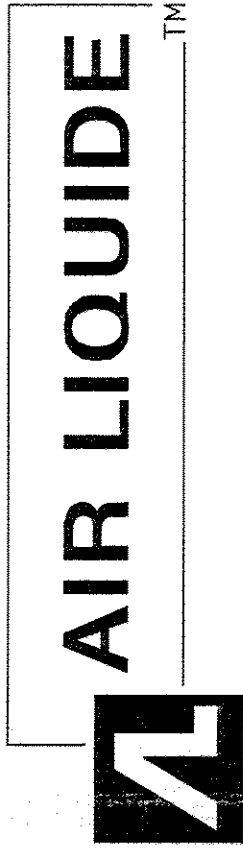
Oberflächenbehandlung  
Surface treatment  
Bühnen, Leitern und Gitterröste:  
platforms, ladders, gratings:  
- feuerverzinkt  
- hot dip galvanized

Zeichnung gehört zu:  
see also drawing: 05-101-500

Die folgenden technischen Anforderungen sind einzuhalten:  
The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 - C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 - CG
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.
- General tolerances in accordance with DIN ISO 2768 - C
- General tolerances for welded constructions in accordance with EN ISO 13920 - CG
- Preparation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

REVISIONS



Air Liquide AGS GmbH



|  |                        |                               |
|--|------------------------|-------------------------------|
| DATE: 15.04.05   | CHECKED: Speer         | HISTORY FILE: 05-101-500-04wg |
| JOB CODE: K70101 ASU No. 9 Kosice                        | SCALE: 1:10(1:15)      | ORIGINAL FORMAT: DIN A2       |
| REFERENCE:   | SHEET: 2               | OF 2 SHEETS                   |
| TITLE: Coldbox-Stages and ladders SL02; SL03; SL04; SL07 | DRAWING No: 05-101-509 | REV. 0                        |